# Invisible Oil




## Wood floor oil with a neutral look

Invisible Oil is a water-based, low-odor, single-component oil of the highest quality. Combined with WOCA Invisible Oil Primer, it provides wood with a matte, natural appearance and strong, water-repellent protection that is easy to maintain. Ideal for machine oiling of light wood types and as the second phase of WOCA's premium water-based oil system.

- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable 'soft feel' surface
- Indoor climate certified

## Application area

For oiling wooden surfaces that have been primed using Invisible Primer. The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

## Work description

**Preparation**
It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood should be primed with Invisible Oil Primer and then sanded with a bordeaux sanding pad or a lacquer sanding pad. Thoroughly vacuum clean the surface afterwards.

**Always Remember**
Always remember to test on a less visible spot to check the compatibility of the surface with the product.

**Treatment**
Thoroughly shake the container of oil, both before and during use. Containers with different batch numbers should be mixed to avoid colour mismatch. Apply Invisible Oil using a short bristled paint roller in an even coat. Work in small areas of no more than 20 m2 at a time. Leave the oil to soak in for up to 5 minutes. Rub the oil into the wood until the floor appears saturated. Use a buffing machine with a beige or bordeaux pad. Regularly change the buffing pad to prevent the oil from lumping. Remove excess oil with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. The surface can be used with caution the following day and is fully hardened after 7 days under normal indoor conditions.

**Please note**
After 24 hours, the surface must be treated with Invisible Oil Care to improve the floor's resistance to stains and wear. For optimal cleaning, we recommend WOCA Natural Soap Extra White, which cares for and maintains the surface. Do not expose the floor to water or other liquids for the first 7 days, while the oil is hardening.

## Drying time

**Drying time :** 24 hours at 20°C

**Fully hard :** 7 days at 20°C

## Technical data

**VOC:** 90 g/l, maximum VOC content (A/i (WB)): 140 g/l.

**Density:** 1.00-1.10 g/ml.

**Shelf life:** 2 years

**Application Temperature:** +15-25°C and approx. 50% air humidity.

**Coverage:** 30-40 m²/L

**Colours:** Natural

**Cleaning of tools:** Use warm water

**Storage:** +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.

**Packaging sizes:** 2.5 L

**Viscosity:** 50-55 Sec. DIN Cup 4

**Dilution:** Undiluted

**Odour:** Faint

**Solid content:** 30-40%

## Maintenance and related products

**Maintaining and cleaning**
For daily cleaning, WOCA Natural Soap is recommended, which effectively washes and cares for the wood. Supplement occasionally with WOCA Oil Refreshing Soap, which also adds a little oil to the wood with each wash. Maintain the surface with Invisible Oil Care.

**Maintenance and related products**
Invisible Oil Care, #525510

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*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*